DM _{TYPE} 鑽頭研磨機

FAST DRILL RE-SHARPENING

DM-320

DM-1226

更換鑽石砂輪步驟
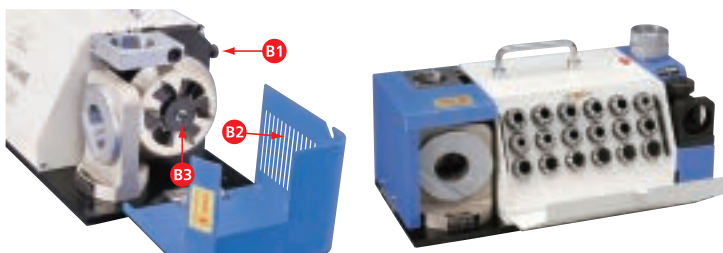### Procedures for changing the grinding wheel

1. 將本機右側旋扭(B1)鬆開，並將側蓋(B2)掀開。
2. 用4mm六角扳手逆時鐘方向將螺絲(B3)鬆開。
3. 更換新鑽石砂輪、再將螺絲鎖上即可。
4. 將側蓋(B2)蓋好，並將旋扭(B1)鎖緊。

1. Loosen the side knob (B1) and open the side cover (B2).
2. Use a 4mm hexagon wrench to loosen the screw (B3), unscrew it counter clockwise.
3. Replace with a new diamond grinding wheel and tighten the screw after the wheel is installed.
4. Be sure to close the side cover (B2) properly and to fasten the side knob (B1).

注意！ Attention:

1. 鑽石砂輪螺絲(B3)未鎖緊，側蓋(B2)未蓋好旋扭(B1)未鎖緊前，不可將電源打開，以免發生危險。
2. 本機裝置有斷電系統，砂輪保護蓋掀開時就會自動斷電，以保護操作人員之安全。

Please DO NOT switch on the machine BEFORE

(1) The diamond wheel screw (B3) is tightly screwed.
(2) The side cover (B2) is properly closed.
(3) The right knob (B1) is fully fastened.
1. Incase of any hazard occurring, please make sure that the above measures are followed strictly.
2. The machine has an automatic power-off device to ensure operator's safety. Power supply will be cut-off immediately when the cover is opened.

專利項目 Patented Features

1. 雙軸承研磨座。
2. 鑽頭鎖緊設計裝置有軸承。
3. 可調靜點座。

1. Double-bearing grinding unit (reduces wear).
2. Drill tightened design with bearing device.
3. Adjustable trimming angle.

標準附件 Standard Accessories

DM-320
1. ER筒夾 3mm-20mm(18pcs)
2. CBN鑽石砂輪＃200*1PCS(高速鋼鑽頭專用)
3. 六角扳手 4mm,6mm 各 1 PCS

1. ER collet,3mm-20mm(18pcs)
2. CBN Dimand wheel#200*1 PCS(High Speed drill).
3. 4mm, 6mm Hexagon (Hex.) wrench x 1 pcs each.

DM-1226
1. ER筒夾 12mm-26mm(15pcs).
2. CBN鑽石砂輪 #150x1 PCS (高速鋼鑽頭專用)
3. 六角扳手 4mm,6mm 各 1 PCS

1. ER Collets, 12mm-26mm (15 pcs).
2. CBN Dimand wheel #150x1 PCS (High Speed drill).
3. 4mm, 6mm Hexagon (Hex.) wrench x 1 pcs each.

特殊附件 Optional Accessories

DM-320
1. SDC鑽石砂輪＃200(鎢鋼鑽頭專用)

1. SDC#200 Diamond wheel (carbide drill).

DM-1226
1. SDC鑽石砂輪 #200 (鎢鋼鑽頭專用).
2. ER筒夾 8～11mm, 27～30mm (8 pcs).

1. SDC #200 Diamond wheel (carbide drill).
2. ER Collets, 8～11mm, 27～30mm (8 pcs).

單位：mm

型號 Type	DM-320	DM-1226
研磨範圍 Drill Diameter	3 mm - 20 mm	12 mm - 26 mm
先端角範圍 Point Angle	85°～ 140°	85°～ 140°
電源 Power Supply	AC110 / AC220 50 / 60HZ	AC110 / AC220 50 / 60HZ
馬達 Motor	450 W	450 W
轉速 R.P.M	4300 RPM	4000 RPM
重量 Weight	21 kg	29 kg
包裝尺寸 L X W X H	480 x 260 x 240	470 x 260 x 235